



Cover home shown with Essex (E2) doors, optional hardware, and Large Stockton Arch Lites



THE STANDARD IN
STEEL CARRIAGE DOORS

Andover



A6 Shown with optional hardware and Small Plain View lites

From a base of nine models and over 15 designer top sections, Original **STEELHOUSE™** Doors offer more than 200 unique configurations to ensure diversity from one home to the next and from one subdivision to the next. Homeowners, builders, architects and municipalities alike, are using Original **STEELHOUSE™** Doors to bring a fresh, handsome appearance to neighborhoods across the country.



A1
with optional
hardware

B1
with optional
hardware



Dollar for dollar the Original **STEELHOUSE™** Door is the best investment in a home's exterior to enhance its value and appearance. The visual impact is as dramatic as the difference between a home with 8-foot ceilings and a home with 12-foot ceilings.

Bradford



B3 Shown with optional hardware and Large Stockton lites

Cascade

C5 Shown with optional Small Stockton lites

The Original **STEELHOUSE™** Door is the industry's heaviest gauged steel door. Using 23 gauge steel and the RITS™ "Reinforced Integral Truss System," the Original **STEELHOUSE™** Door's strength and integrity are unmatched by similar products. Four-inch wide, two-sided steel insulated boards are bonded with epoxy cement and mechanically fastened to ensure positive attachment to the face of the door. All Original **STEELHOUSE™** Doors come standard with CFC-free polystyrene insulation.



C1 with optional hardware

E1 with optional hardware



In an era of individualism, the Original **STEELHOUSE™** Door is the answer to a homeowner's need for uniqueness without a large investment. At half the cost of traditional wooden doors, the Original **STEELHOUSE™** Door fulfills that need.

ESSEX

E7 Shown with optional hardware and Large Plain View lites





Pinehurst

P10 Shown with optional hardware and Madison Arch lites

The Original **STEELHOUSE™** Door combines rich traditional styling with three key benefits not found in wooden doors: half the weight, half the cost, and half the maintenance. True to Carriage House style, these doors can be detailed with classically finished handles, pulls, hinge straps, and windows.



P1
with optional
hardware

R1
with optional
hardware



The Original **STEELHOUSE™** Door features nine models that can be finished with optional window designs, arched top sections, and a variety of decorative hardware.



R3 Shown with optional hardware and Large Stockton lites

Ranchero

SAGE CREEK



S1 Shown with optional hardware

The design of the Original **STEELHOUSE™** Door brings the traditional look and design of the old-style wood carriage door without the problems that were once associated with the older wood door. Original **STEELHOUSE™** Doors will enhance the look of any home. There is no better investment to a home's exterior appearance.



S1
with optional
hardware

T1
with optional
hardware



All Original **STEELHOUSE™** Doors include the exclusive RITS "Reinforced Integral Truss System," I-Beam center stiles engineered to reinforce sections, doors and components designed for the professional door installer, and optional decorative hardware designs.

Tehama



T8 Shown with optional hardware and Stockbridge Two Bar lites

Woodview



W4 Shown with optional hardware and Large Stockton Double Arch top

For new homes, or older homes where a replacement door is needed, the Original **STEELHOUSE™** Door can help differentiate similar style homes from one another. After options are chosen and the door is painted and installed, the result will be a new home feature to be proud of.



W1 with optional hardware

Steelhouse Specifications

Original STEELHOUSE™ Modern Carriage Door Series Specifications
Sections are 2-inches thick in 24-inch and 28-inch heights and are manufactured from heavy-duty 23 gauge hot-dipped galvanized steel. Sections are prime painted white and rotary embossed with a woodgrain texture. Tongue and groove meeting rails are roll formed into the panel incorporating the RITS reinforced integral truss system. CFC- free polystyrene insulation with a 20 mil high impact vinyl or 25 gauge woodgrain embossed steel backer provides the insulation for the section. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior color of the door. Textured steel "C" channel, foam filled, facing boards 4" x .5625" are laminated to the face of the steel door with mechanical fasteners and an epoxy based cement. Bottom sections are reinforced with an aluminum "L" reinforcement angle mechanically fastened and bonded to the bottom of the section for supporting a replaceable UV protected grooved weather seal.

INSULATION: CFC-free polystyrene insulation with a rigid high impact vinyl back skin with an R-factor of 6.25, or a 26 gauge steel woodgrain embossed back skin. Calculated door section R-Values are in accordance with DASMA TDS-163.

H-3 HARDWARE AND TRACK: Heavy Duty commercial top and bottom fixtures with 14 gauge wide body hinges. 10 Ball white nylon rollers, galvanized torsion tube, coated spring wire, self-locking fasteners, red interior lift handles, interior lock, and .051 Vertical tracks and .060 Horizontal track.

COLOR: All doors are primed, painted white from the factory and require post-painting. The examples shown have been painted to show some of the possibilities that further enhance the wood effect.

Warranty: Is a limited lifetime warranty. Contact your distributor for additional information.

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23 Gauge Wood grain embossed steel



26 gauge steel back plate - mechanically fastened & bonded

4"x9/16"x25 gauge wood grain embossed roll formed steel "C" channel

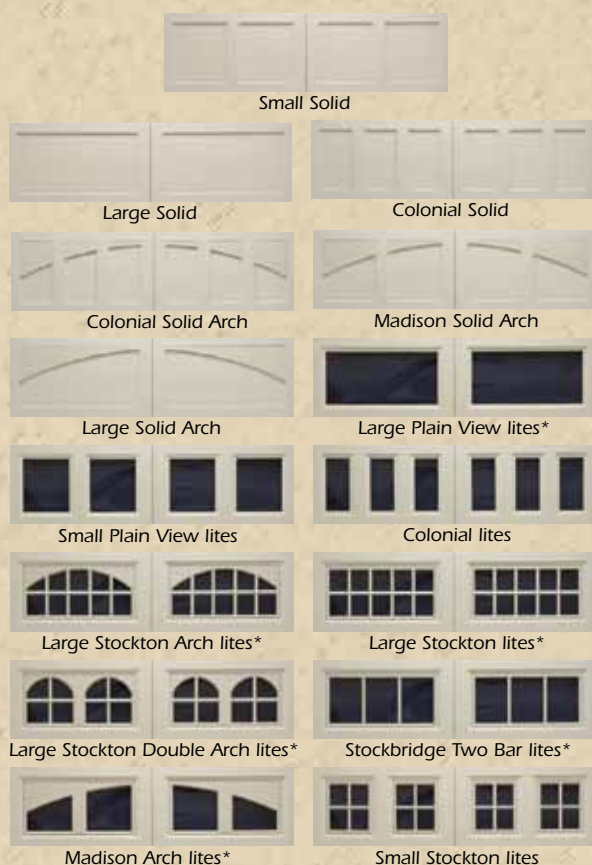
1.625 EPS foam insulation

High-Impact Vinyl or optional 26 Gauge textured steel back



Upgrade Options

Original STEELHOUSE™ Series Optional Top Section Designs



DESIGNER GLASS OPTIONS: Nine glass designs are available, and the glass types offered are: DSB clear, Tinted, Obscure, and Seedie. *Large glass lites are not available with Seedie or Obscure glass.

The original STEELHOUSE™ Modern Carriage Door is rotary embossed with directionally accurate woodgrain texture.

MODELS:

Andover, Bradford, Cascade, Essex, Pinehurst, Ranchero, Sage Creek, Tehama and Woodview

WIDTHS & HEIGHTS:

Widths: 8', 9', 10', 16', & 18'
Heights: 7' (3 section), & 8' (4 section)

Carriage Door Hardware

Introducing a new series of low-cost, affordable and durable Carriage Door Hardware. We have the hardware to match your design, giving you the authentic look of a classic Carriage House Door.

Steel Cast Hinges



Steel Cast Handles



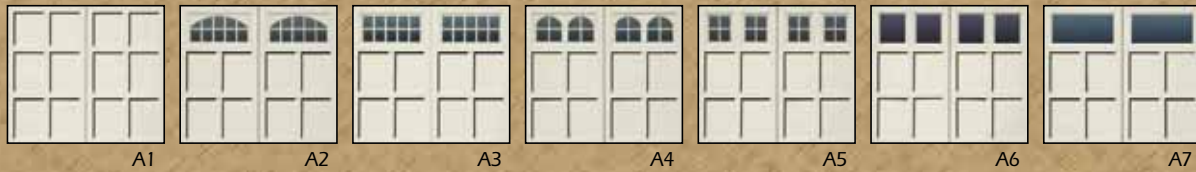
Door Pulls



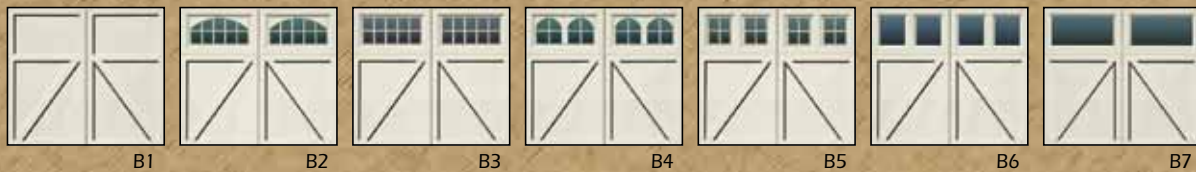
Hardware is available only in black.
All hardware includes black screws. Patents pending.

Seven ft. 3-SECTION

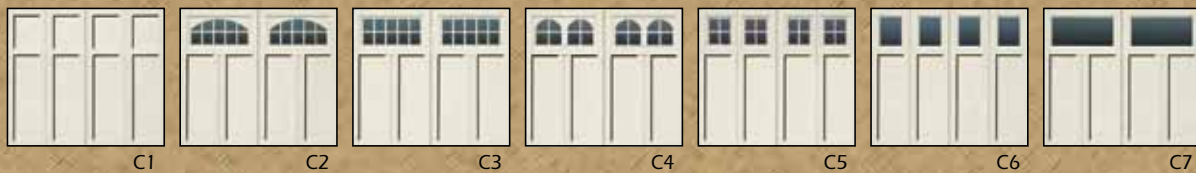
Andover



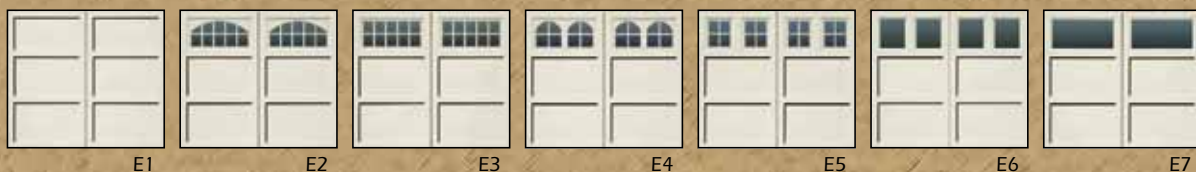
Bradford



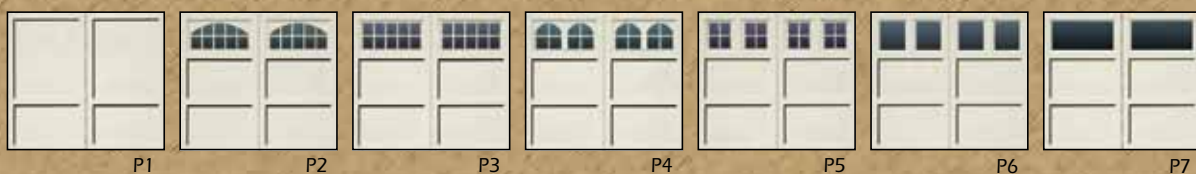
Cascade



ESSEX



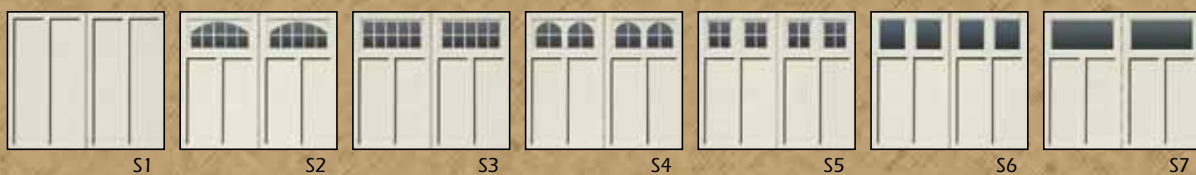
Pinehurst



Ranchero



**SAGE
CREEK**

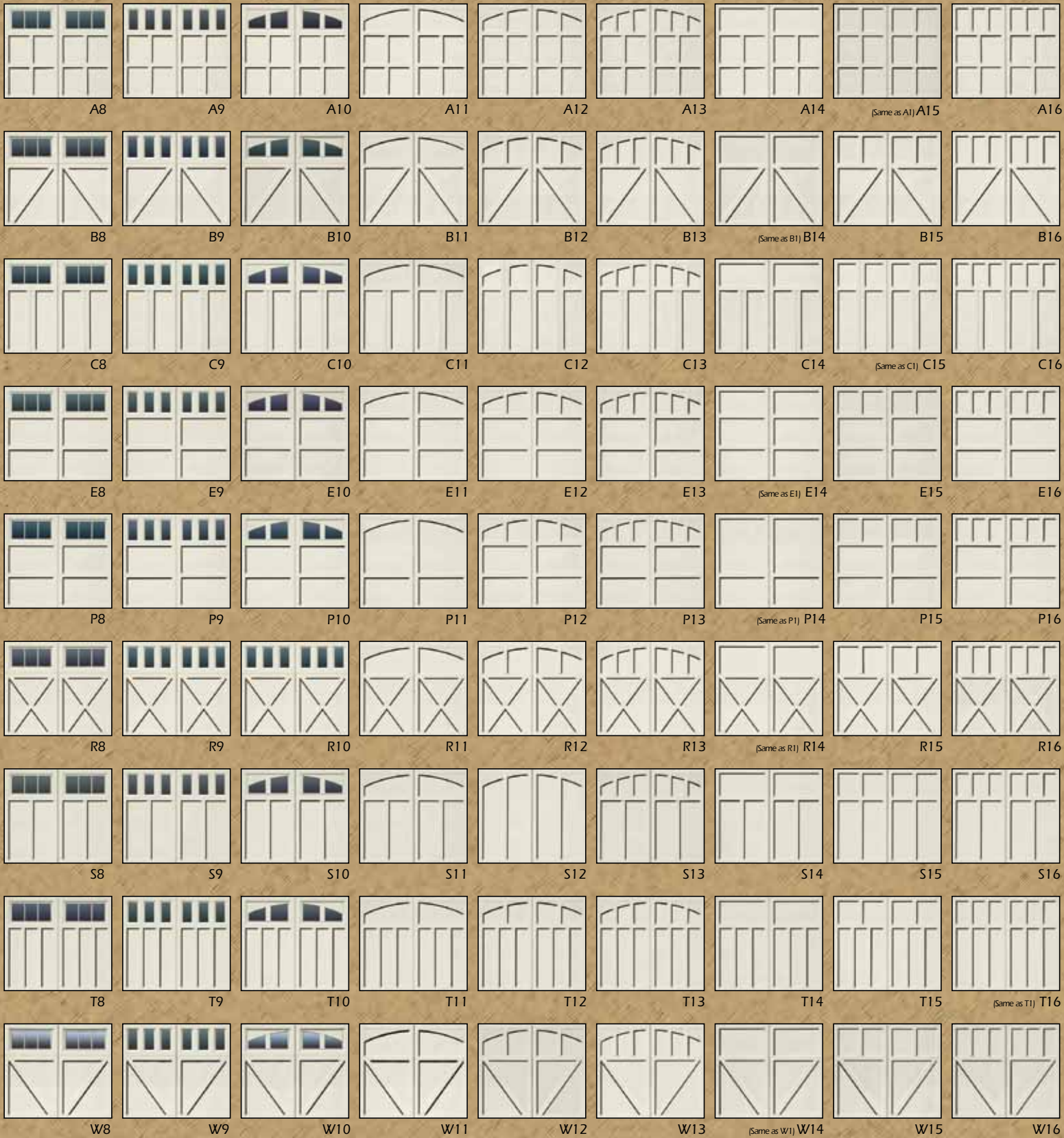


Tehama



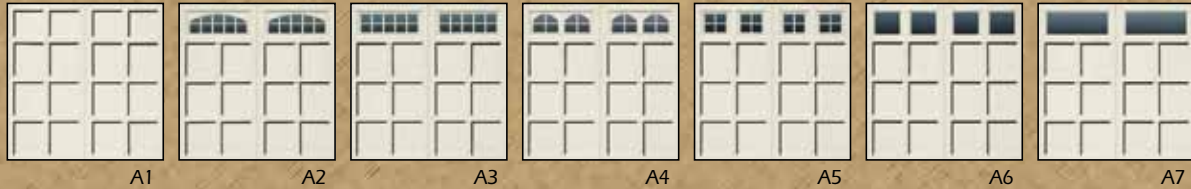
Woodview



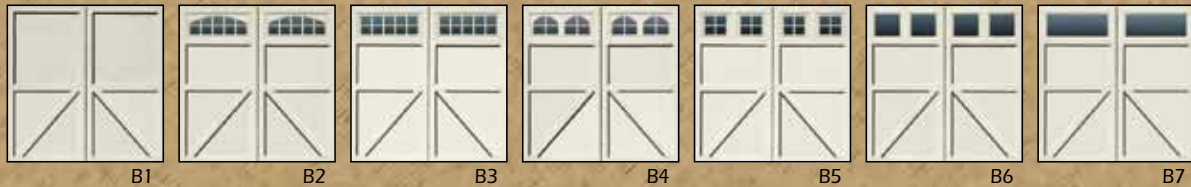


Eight ft. 4-SECTION

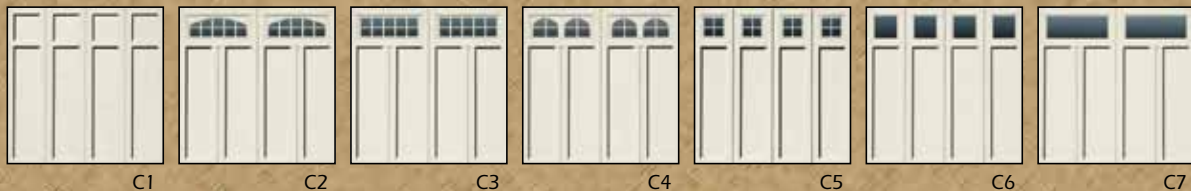
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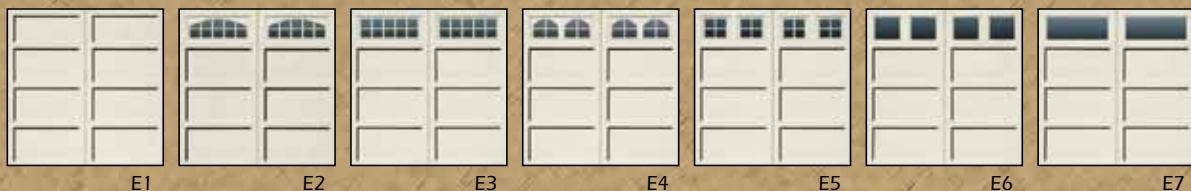
Bradford



Cascade



ESSEX



Pinehurst



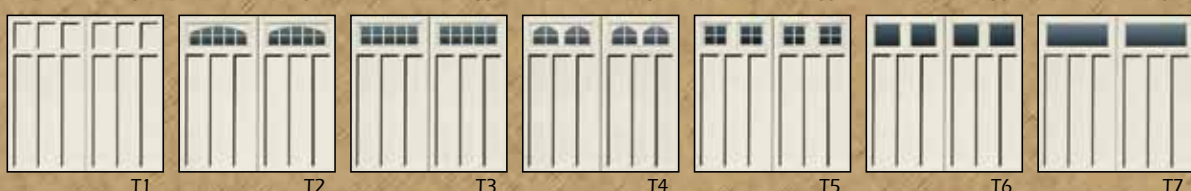
Ranchero



**SAGE
CREEK**

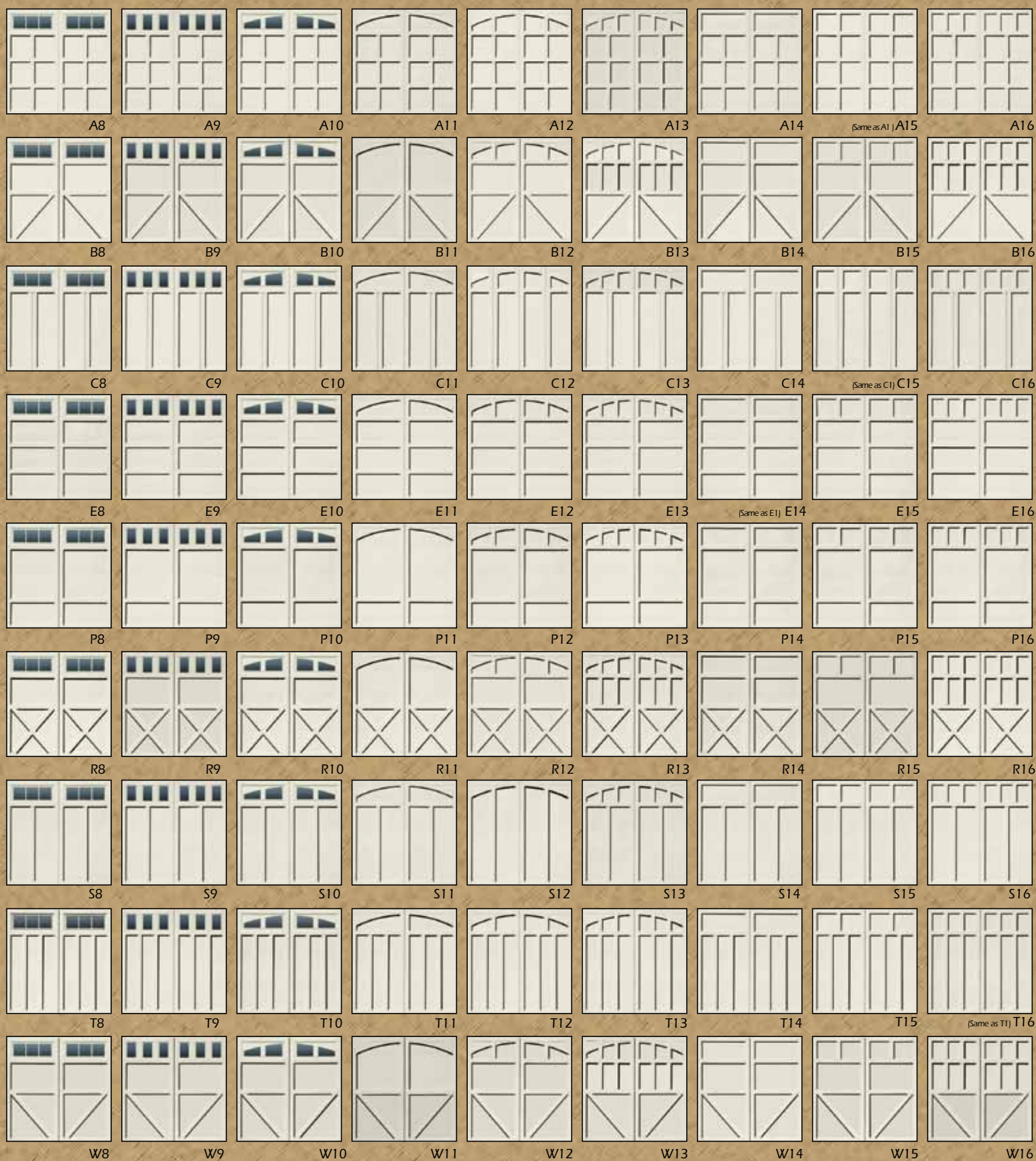


Tehama



Woodview







Before



After



Before



After

Why buy the Original STEELHOUSE Door? Here are a few simple reasons:

- Beauty ▪ Variety ▪ Functionality ▪ Durability ▪ Cost effective

STEELHOUSE... Simply the Best!

The Original **STEELHOUSE™** Door is an innovative "Modern Carriage Door," manufactured entirely of steel. The Original **STEELHOUSE™** garage doors have two-sided steel insulated facing boards that are textured, roll formed and laminated to steel backers and then mechanically fastened and bonded to a 23 gauge steel section. A "Reinforced Integral Truss System" (RITS™) gives the Original **STEELHOUSE™** doors strength and rigidity that is unmatched by similar products. In addition to their distinctive style and curb appeal, the Original **STEELHOUSE™** (patent pending) doors are half the weight and cost of wooden doors. Virtually maintenance-free, the Original **STEELHOUSE™** doors will not warp, crack, or split. Quite simply, it doesn't get better than that.

Limited Lifetime Warranty: Contact your distributor for additional information.

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